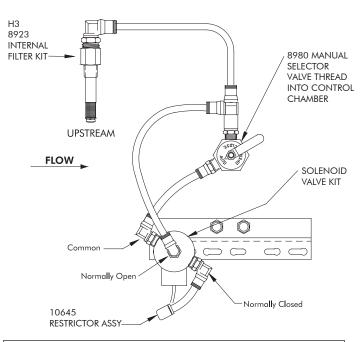
800 SERIES CONTROL VALVE — CONTROL FUNCTION and MAINTENANCE

ELECTRIC ON-OFF

Valve Control Function:

The ELECTRIC ON-OFF model of the 800 Series Control Valve is a hydraulically operated sleeve type valve with an electric solenoid control. The flow through the valve is controlled by a rubber sleeve which is actuated by hydraulic pressure. The valve is either in the fully opened or the closed (shut off) position when operated electrically. When the selector is pointed to the "AUTO" position then the electric solenoid is used to automatically open or close the valve. The 3-way electric solenoid must be energized to open the valve and de-energized to close the valve. Pointing the manual selector handle to "OPEN" or "CLOSE" will override the "AUTO" control. The manual selector can be used to hold the valve partly open by opening the valve part way and then pointing the selector handle midway between "OPEN" and "CLOSE".

The information on this sheet is for the ELECTRIC ON-OFF control function with both internal and external filter options (items D1, E20 through E72, H2 & H3 on the VALVE SELECTION GUIDE apply to this sheet).

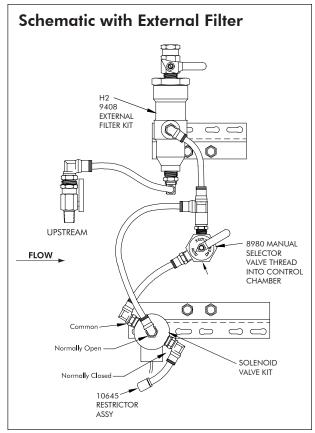


SOLENOID VALVE KIT OPTIONS			
	3/64"	1/16"	1/8"
	PORT	PORT	PORT
12-24VDC (Latching)	-	E20 #8925-012	-
12VDC	-	E21 #8925-001	-
9/12VDC (Latching) w/Solorain	E23 #8925-035	-	-
9/12VDC (Latching) w/Solorain	-	E24 #8925-062	-
24VDC	-	E30 #8925-002	-
24VAC Low Power	E43 #8925-033	E40 #8925-043	-
24VAC High Power	-	E41 #8925-003	E42 #8925-023
24VAC LDOS	-	E44 #8925-070	-
24VAC Medium Power	-	E46 #8925-044	-
120VAC	E53 #8925-034	E50 #8925-004	E52 #8925-024
220VAC	-		E62 #8925-025
440VAC	-	E70 #8925-006	E72 #8925-026



for trouble shooting

information





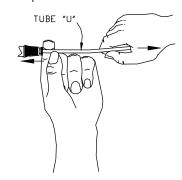
800 SERIES CONTROL VALVE — ELECTRIC ON-OFF CONTROL TROUBLE SHOOTING GUIDE

SYMPTOM:

Valve will not close when the manual selector valve is in the "CLOSE" position.

CHECK ITEMS:

- ▼ Check for leaks on all tube lines and fittings. If it is necessary to remove any control tube lines from the fittings then use opposing force as shown here. Pull the tube while pressing in the opposite direction on the fitting ring.





CAUTION! BE CAREFUL TO SHUT DOWN PRESSURE ON THE SYSTEM BEFORE SERVICING THIS VALVE! IF THE VALVE IS CLOSED AND UNDER PRESSURE, THEN DISCONNECTING THE CONTROL TUBE "U" (8970-005) WILL CAUSE RAPID OPENING OF THE VALVE! SYSTEM DAMAGE COULD OCCUR!

✓ Check the filter to assure it can pass <u>adequate</u> water flow. This can be deceptive because when you unhook the line from the filter some water can still flow. If the valve is equipped with an external filter open the valve on the filter to check flow and flush the filter. A partially blocked filter will reduce the valve closing response time. If little or no flow is present then clean the filter.

WATER VOLUME REQUIRED TO FULLY OPEN OR CLOSE VALVE			
8"	4 quarts		
6"	2 quarts		
4"	1 pint		
3"	1 cup		
2"	5 oz. (145ml)		

► Check the sleeve for damage (8961-001 or 8961-002 depending upon the valve pressure rating). To do this, point the manual selector valve to the "OPEN" position. See chart above to determine how much water should flow from the sleeve chamber through the "OPEN" port. If more than the specified volume of water continues to flow, then the sleeve has been punctured and must be replaced.

SYMPTOM:

Valve will not open or has excessive pressure drop when the manual selector valve is in the "OPEN" position.

CHECK ITEMS:

- ✓ Check all tube lines and fittings for blockages and kinks. If there are no obstructions then check that upstream pressure is adequate. The 200 psi rated valve starts to open at 8 psi and is fully open at 30 psi. The 80 psi rated valve starts to open at 10 psi and is fully open at 18 psi. The 50 psi rated valve starts to open at 8 psi and is fully open at 10 psi.
- ▼ Check the total volume of water in the sleeve chamber to verify that the valve is between full open and full closed. This water volume can be measured as it flows from the "OPEN" port. (See table above for volume of each valve size.) If there is still a large pressure drop across the valve then debris could be caught blocking the flow on the upstream side of the cage. This type of obstruction will require removing the valve from the line and cleaning out the debris.

SYMPTOM:

Electric solenoid will not open or close the valve when in "AUTO" control mode.

CHECK ITEMS:

- ✓ Check that the valve can be opened or closed manually and verify that there is adequate inrush power to the solenoid. The solenoid must have power to open the valve.
- ✓ Disassemble the solenoid to make sure the plunger is not stuck and check the coil for continuity. If the solenoid coil is burned out then replace the coil.

NOTE: BE SURE TO DRAIN THE SYSTEM TO REDUCE THE POTENTIAL OF WINTER FREEZE DAMAGE.